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Технические характеристики

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GENERAL ACCESSORIES
GAS WELDING








	22905114	Zero compensated Argon Flowmeter Regulator	Italy / England
	22905111	Pressure regulator Argon double stage with flowmeter	Italy / England
	22905090K	Pressure regulator ECO mini CO ₂ + Adaptor for gas bottle Argon / CO ₂	Italy / England
	22905029K	Pressure regulator Maxi CO ₂ + Adaptor for gas bottle Argon / CO ₂	Italy / England
	22910014	Adaptor for gas bottle CO ₂ Argon	Italy

REMOTE CONTROLS



	99810016	MMA · Manual remote control · 14 pin · 10 mt
	99810020	MMA · Manual remote control · 12 pin · 10 mt
	99810012	TIG · Foot remote control · 14 pin · 5 mt
	99810021	TIG · Foot remote control · 12 pin · 5 mt
	99810024	MIG · Manual remote control · 12 pin · 10mt

GENERAL ACCESSORIES




CLAMPS

	22110010	Electrode holder 202 type • Kit 250/300 A
	22110037	Electrode holder • Kit 400 A
	22110031	Electrode holder 500A type • Kit 500/600 A
	22110007	Earth clamp 200A type • Kit 180 A
	22110033	Earth clamp 300A type • Kit 250 A
	22110026	Earth clamp 500A type • Kit 400 A
	22110015	Earth clamp NEV 500 type • Kit 500 A
	22110021	Earth clamp NEV 650 type • Kit 600 A
	22110066	Earth C-clamp

WELDING KITS

	99900009	Arc welding kit • 35 mm ² • 5 + 3 mt • connector 50 mm ²
	99900022	Arc welding kit • 500 Amp Kit • 50 mm ² • 5 + 3 mt • connector 50 mm ²
	99900063	Arc welding kit • 600 Amp Kit • 70 mm ² • 5 + 3 mt • connector 70 mm ²
	99900037	Arc welding kit • 180 Amp Kit • 16 mm ² • 3 + 2 mt • connector 25 mm ²
	99900099	Arc welding kit • 250 Amp Kit • 25 mm ² • 3 + 2 mt • connector 50 mm ²

GROUND CABLES • WELDING CABLES

	43210170K	Ground cable with clamp • 25 mm ² • 2 mt • connector 50 mm ²
	43210132K	Ground cable with clamp • 25 mm ² • 3 mt • connector 50 mm ²
	43210142K	Ground cable with clamp • 35 mm ² • 3 mt • connector 50 mm ²
	43210076K	Ground cable with clamp • 50 mm ² • 3 mt • connector 50 mm ²
	43210115K	Ground cable with clamp • 70 mm ² • 3 mt • connector 70 mm ²
	43210247K	Ground cable with C-clamp • 70 mm ² • 5 mt • connector 95 mm ²
	43205040K	Welding cable with electrode holder • 25 mm ² • 3 mt • 250 Amp • connector 50 mm ²
	43205034K	Welding cable with electrode holder • 35 mm ² • 5 mt • 400 Amp • connector 50 mm ²
	43205037K	Welding cable with electrode holder • 50 mm ² • 5 mt • 500 Amp • connector 50 mm ²
	43205052K	Welding cable with electrode holder • 70 mm ² • 5 mt • 500 Amp • connector 70 mm ²

GENERAL ACCESSORIES

INTERCONNECTION CABLES



		Cable length	UNITECH 368	UNITECH 418	UNITECH 558	UNITECH PULSE 350 C	UNITECH PULSE 360	UNITECH PULSE 500	MAXITECH 386	MAXITECH 506
10 pin CAN BUS H ₂ O	44890342 · 70 mm²	5 mt				•	•	•	•	•
	44890349 · 70 mm²	10 mt				•	•	•	•	•
10 pin CAN BUS Air	44890357 · 70 mm²	10 mt				•	•	•	•	•
7 pin H ₂ O	44890386A · 70 mm²	5 mt		•	•					
	44890388A · 70 mm²	10 mt		•	•					
	44890389 · 70 mm²	20 mt		•	•					
	44890390 · 70 mm²	30 mt		•	•					
	44890391 · 70 mm²	40 mt		•	•					
7 pin Air	44890395 · 35 mm²	5 mt	•							
	44890396 · 50 mm²	5 mt	•							
	44890397 · 70 mm²	5 mt		•	•					
	44890400 · 70 mm²	10 mt		•	•					
	44890392 · 70 mm²	20 mt		•	•					
	44890393 · 70 mm²	30 mt		•	•					
	44890394 · 70 mm²	40 mt		•	•					

GENERAL ACCESSORIES

TROLLEY CONFIGURATION

	COMPACT 306C	COMPACT 406C	COMPACT 246 HF	COMPACT 306 HF	COMPACT 416 HF	COMPACT 220 AC/DC	COMPACT 280 AC/DC	COMPACT 410 AC/DC	TP EVO 190	TP 210	TP 210 XL	TP 220	TP 220 XL	TP EVO 220	UNITECH 328	UNITECH 368	UNITECH 418	UNITECH 558	MAXITECH 356C	MAXITECH 386	MAXITECH 506	PC 50.1	PC 50.3	PC EVO 70	PC EVO 100	PC 126	
TROLLEY 1	•	•	•			•			•	•	•	•	•	•	•												
TROLLEY 2								•											•	•	•						
TROLLEY 3																			•	•	•						
TROLLEY 4	•	•	•	•	•	•			•	•	•	•	•	•								•	•	•	•	•	
TROLLEY 5				•	•		•								•	•	•	•									

TROLLEY 1 2 wheels + shelves · ECO		TROLLEY 2 4 wheels · ECO		TROLLEY 3 4 wheels · HD		TROLLEY 4 4 wheels + shelves · HD		TROLLEY 4 4 wheels + shelves · HD	
		only with cooler unit HD 99490023KA & XL 99490024KA		only with cooler unit HD 99490023KA & XL 99490024KA					
(LxWxH)	520x450x1060 mm	(LxWxH)	970x420x1085 mm	(LxWxH)	1030x500x1060 mm	(LxWxH)	950x435x975 mm	(LxWxH)	460x1000x800 mm
Box	1065x300x365 mm	Box	1065x300x365 mm	Box	1035x530x300 mm	Box	1065x300x365 mm	Box	305x1060x360 mm
Part number	99900171A	Part number	99900187	Part number	99900201	Part number	99900258A	Part number	99900282

*the data are preliminary and may change in the future

MIG/MAG ACCESSORIES






ACCESSORIES · MIG/MAG TORCHES

	23000494	TRAFIMET ERGO PLUS 25 · 3 mt · Black/Blue · Euro connection
	23000495	TRAFIMET ERGO PLUS 25 · 4 mt · Black/Blue · Euro connection
	23000431	MIG torch TBI 360 · 4 mt · Blue · Euro connection
	23000444	MIG torch TBI 511 · 4 mt · Blue · H ₂ O · Euro connection
	23000462	M3X 500 SC · 3 mt · H ₂ O · Euro connection
	23000460	M3X 500 SC · 4 mt · H ₂ O · Euro connection
	23000471	PARKER MM 555 W - Up/Down · 3 mt · H ₂ O · Euro connection
	23000472	PARKER MM 555 W - Up/Down · 4 mt · H ₂ O · Euro connection
	23000473	PARKER MM 555 W - Up/Down · 5 mt · H ₂ O · Euro connection











MIG/MAG ACCESSORIES

SPARE PARTS · MIG/MAG CONSUMABLES









TORCHES 23000494 - 23000495 · MIG 25 (M8)

	23005114	Torch neck
	23005442	M8 Contact tip · \varnothing 0,8 mm lots of 10 pcs
	23005443	M8 Contact tip · \varnothing 1,0 mm lots of 10 pcs
	23005447	M8 Contact tip · \varnothing 1,2 mm lots of 10 pcs
	23005036	Gas nozzle · \varnothing 15 mm lots of 10 pcs
	23005037	Spot welding nozzle lots of 10 pcs
	23005444	Swirl ring · lots of 10 pcs
	23005562	Brass wire inlet tube \varnothing 4,4 x 5 mm · L = 150 mm


















TORCHES 23000494 - 23000495 · MIG 25 (M6)

	23005619	Torch neck
	23005070	M6 Contact tip · \varnothing 0,6 mm lots of 20 pcs
	23005038	M6 Contact tip · \varnothing 0,8 mm lots of 20 pcs
	23005039	M6 Contact tip · \varnothing 1,0 mm lots of 20 pcs
	23005040	M6 Contact tip · \varnothing 1,2 mm lots of 20 pcs
	23005112	M6 Contact tip · \varnothing 1,6 mm lots of 20 pcs
	23005036	Gas nozzle · \varnothing 15 mm lots of 10 pcs
	23005037	Spot welding nozzle lots of 10 pcs
	23005034	Swirl ring · lots of 10 pcs
	23005562	Brass wire inlet tube \varnothing 4,4 x 5 mm · L = 150 mm













TORCH 23000444 · TBI 511

	23005503	Torch neck
	23005591	Insulator
	23005504	M8 Contact tip · \varnothing 1,0 mm · 20 pcs
	23005505	M8 Contact tip · \varnothing 1,2 mm · 20 pcs
	23005506	M8 Contact tip · \varnothing 1,6 mm · 20 pcs
	23005495	Gas nozzle · \varnothing 16 mm · lots of 10 pcs
	23005493	Swirl ring · lots of 5 pcs
	23005494	Tip holder M8












TORCH 23000431 · TBI 360

	23005467	Torch neck
	23005070	M6 Contact tip · \varnothing 0,6 mm · 20 pcs
	23005038	M6 Contact tip · \varnothing 0,8 mm · 20 pcs
	23005039	M6 Contact tip · \varnothing 1,0 mm · 20 pcs
	23005040	M6 Contact tip · \varnothing 1,2 mm · 20 pcs
	23005112	M6 Contact tip · \varnothing 1,6 mm · 20 pcs
	23005442	M8 Contact tip for ALU · \varnothing 0,8 mm · 20 pcs
	23005443	M8 Contact tip for ALU · \varnothing 1,0 mm · 20 pcs
	23005447	M8 Contact tip for ALU · \varnothing 1,2 mm · 20 pcs
	23005084	M8 Contact tip · \varnothing 0,8 mm · 20 pcs
	23005081	M8 Contact tip · \varnothing 1,0 mm · 20 pcs
	23005082	M8 Contact tip · \varnothing 1,2 mm · 20 pcs
	23005087	M8 Contact tip · \varnothing 1,6 mm · 20 pcs
	23005466	Gas nozzle · \varnothing 16 mm · lots of 10 pcs
	23005464	Swirl ring · lots of 5 pcs
	23005465	Tip holder M6
	23005346	Tip holder M8

TORCHES 23000471 - 472 - 473 · MM 555 W

	23005558	Torch neck
	23005442	M8 Contact tip for ALU · \varnothing 0,8 mm · 20 pcs
	23005443	M8 Contact tip for ALU · \varnothing 1,0 mm · 20 pcs
	23005447	M8 Contact tip for ALU · \varnothing 1,2 mm · 20 pcs
	23005081	M8 Contact tip · \varnothing 1,0 mm · 20 pcs
	23005082	M8 Contact tip · \varnothing 1,2 mm · 20 pcs
	23005087	M8 Contact tip · \varnothing 1,6 mm · 20 pcs
	23005154	Gas nozzle · \varnothing 16 mm · lots of 10 pcs
	23005156	Swirl ring · lots of 5 pcs
	23005155	Tip holder M8
	23005582	2 way module MIG control
	23005583	4 way module MIG control

TORCHES 23000462 - 23000460 · M3X 500 SC

	23005558	Torch neck
	23005591	Insulator
	23005442	M8 Contact tip for ALU · \varnothing 0,8 mm · 20 pcs
	23005443	M8 Contact tip for ALU · \varnothing 1,0 mm · 20 pcs
	23005447	M8 Contact tip for ALU · \varnothing 1,2 mm · 20 pcs
	23005081	M8 Contact tip · \varnothing 1,0 mm · 20 pcs
	23005082	M8 Contact tip · \varnothing 1,2 mm · 20 pcs
	23005087	M8 Contact tip · \varnothing 1,6 mm · 20 pcs
	23005154	Gas nozzle · lots of 10 pcs
	23005156	Swirl ring
	23005155	Tip holder M8

MIG/MAG ACCESSORIES

ALUMINIUM KIT FOR MIG TORCH 23000494




	04600384	23005443	Contact tip · \varnothing 1,0 mm · M8 · AL
		23005444	Swirl ring per torcia Ergo Plus 25 · M8
		23005490	Wire liner · \varnothing 0,8 - 1,0 mm · 3,5 mt · Graphite · Grey bronze terminal
		23005562	Brass wire inlet tube · \varnothing 4,4 x 5 mm · L = 150 mm

RICAMBI · GUAINE GUIDAFILO






	23005025	Wire liner · \varnothing 0,8 - 1,0 mm · 3,3 mt · Steel · Blue
	23005041	Wire liner · \varnothing 1,0 - 1,2 mm · 3 mt · Steel · Red
	23005106	Wire liner · \varnothing 1,0 - 1,2 mm · 5,3 mt · Steel · Red
	23005111	Wire liner · \varnothing 1,2 - 1,6 mm · 5,3 mt · Steel · Yellow
	23005035	Wire liner · \varnothing 1,0 - 1,2 mm · 3,3 mt · Teflon · Red · for stainless steel
	23005135	Wire liner · \varnothing 1,0 - 1,2 mm · 5,3 mt · Teflon · Red · for stainless steel
	23005490	Wire liner · \varnothing 0,8 - 1,0 mm · 3,5 mt · Graphite · Grey · for aluminium · bronze terminal
	23005502	Wire liner · \varnothing 0,8 - 1,0 mm · 5,5 mt · Graphite · Grey · for aluminium · bronze terminal
	23005586	Wire liner · \varnothing 1,0 - 1,2 mm · 3,5 mt · Graphite · Grey · for aluminium · bronze terminal
	23005620	Wire liner · \varnothing 1,2 - 1,6 mm · 3,5 mt · Graphite · Grey · for aluminium · bronze terminal
	23005621	Wire liner · \varnothing 1,2 - 1,6 mm · 5,5 mt · Graphite · Grey · for aluminium · bronze terminal

MIG/MAG ACCESSORIES


WELDING WIRE REELS - Ø 300 mm

	21910006	SG2 · Copper coated steel wire · Ø 0,6 · 15 Kg
	21910007	SG2 · Copper coated steel wire · Ø 0,8 · 15 Kg
	21910008	SG2 · Copper coated steel wire · Ø 1,0 · 15 Kg
	21910025	SG2 · Copper coated steel wire · Ø 1,2 · 15 Kg
	21910013	308 LSI · Stainless steel wire · Ø 0,8 · 15 Kg
	21910026	Aluminium wire · Ø 0,8 · 7,2 Kg

WELDING WIRE REELS - Ø 200 mm

	21910003	SG2 · Copper coated steel wire · Ø 0,6 · 5 Kg
	21910004	SG2 · Copper coated steel wire · Ø 0,8 · 5 Kg
	21910005	SG2 · Copper coated steel wire · Ø 1,0 · 5 Kg
	21910090	SG3 · Copper coated steel wire · Ø 0,8 · 5 Kg
	21910083	308 LSI · Stainless steel wire · Ø 0,8 · 5 Kg
	21910084	316 LSI · Stainless steel wire · Ø 0,8 · 5 Kg
	21910082	AlMg5 (5356) · Aluminium wire · Ø 0,8 · 2 Kg
	21910086	AlMg5 (5356) · Aluminium wire · Ø 1,0 · 2 Kg
	21910092	AlMg5 (5356) · Aluminium wire · Ø 1,2 · 2 Kg
	21910081	AlSi5 (4043) · Aluminium wire · Ø 0,8 · 2 Kg
	21910085	AlSi5 (4043) · Aluminium wire · Ø 1,0 · 2 Kg
	21910075	CuSi (3) wire · Ø 0,8 · 2 Kg
	21910087	CuSi (3) wire · Ø 0,8 · 5 Kg
	21910014	Flux cored wire · Ø 0,9 · 4,5 Kg

SPOOL HOLDER

	21690880	Spool holder Ø 50 mm adaptor for metallic coils
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MIG/MAG ACCESSORIES
DRIVE ROLLS - Ø 30 mm

	33805007	Pressure roll - Ø 30 mm
	33805003	Drive roll - Ø 30 mm · 0,6 - 0,8 mm
	33805071	Drive roll - Ø 30 mm · 0,6 - 0,9 mm
	33805101	Drive roll - Ø 30 mm · 0,8 - 1,0 mm
	33805005	Drive roll - Ø 30 mm · 1,0 - 1,2 mm
	33805058	Drive roll - Ø 30 mm · 1,2 - 1,6 mm
	33805067	Drive roll (Knurled) - Ø 30 mm · 1,0 - 1,2 mm
	33805075	Drive roll (Knurled) - Ø 30 mm · 1,6 - 1,6 mm
	33805104	Drive roll - Ø 30 mm · 0,8 - 1,0 mm · for aluminium
	33805115	Drive roll - Ø 30 mm · 1,0 - 1,2 mm · for aluminium
33805105	Drive roll - Ø 30 mm · 1,2 - 1,6 mm · for aluminium	

DRIVE ROLLS - Ø 38 mm

	33805046	Pressure roll - Ø 38 mm
	33805047	Drive roll - Ø 38 mm · 0,8 -1,0 mm
	33805048	Drive roll - Ø 38 mm · 1,2 -1,6 mm
	33805056	Drive roll (Knurled) - Ø 38 mm · 1,2 -1,6 mm
	33805054	Drive roll - Ø 38 mm · 0,8 -1,0 mm · for aluminium
	33805055	Drive roll - Ø 38 mm · 1,2 - 1,6 mm · for aluminium


DRIVE ROLLS FOR STEEL · SWISS FEED - Ø 37 mm

	33805137	Pressure roll - Ø 37 mm · 0,6 - 0,8 mm · order 2 pcs ●●
	33805142	Drive roll - Ø 37 mm · 2 pz · 0,6 - 0,8 mm · order 2 pcs ●●
	33805138	Pressure roll - Ø 37 mm · 2 pz · 0,8 - 1,0 mm · order 2 pcs ●●
	33805143	Drive roll - Ø 37 mm · 2 pz · 0,8 - 1,0 mm · order 2 pcs ●●
	33805139	Pressure roll - Ø 37 mm · 2 pz · 0,9 - 1,1 mm · order 2 pcs ●●
	33805144	Drive roll - Ø 37 mm · 2 pz · 0,9 - 1,1 mm · order 2 pcs ●●
	33805140	Pressure roll - Ø 37 mm · 2 pz · 1,0 - 1,2 mm · order 2 pcs ●●
	33805145	Drive roll - Ø 37 mm · 2 pz · 1,0 - 1,2 mm · order 2 pcs ●●
	33805141	Pressure roll - Ø 37 mm · 2 pz · 1,2 - 1,6 mm · order 2 pcs ●●
	33805146	Drive roll - Ø 37 mm · 2 pz · 1,2 - 1,6 mm · order 2 pcs ●●

DRIVE ROLLS FOR ALUMINIUM · SWISS FEED - Ø 37 mm





	33805147	Drive rolls - Ø 37 mm · 4 pcs · 0,8 - 1,0 mm · order 4 pcs
	33805149	Drive rolls - Ø 37 mm · 4 pcs · 1,0 - 1,2 mm · order 4 pcs
	33805150	Drive rolls - Ø 37 mm · 2 pcs · 1,2 - 1,6 mm · order 4 pcs

DRIVE ROLLS FOR FLUX CORED WIRE · SWISS FEED - Ø 37 mm






	33805151	Drive rolls - Ø 37 mm · 4 pcs · 1,2 - 1,6 mm · order 4 pcs
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TIG ACCESSORIES



ACCESSORIES · TIG TORCHES

 <p>AIR COOLED WITH GAS VALVE</p>	23020199	Tig 26V · 4 mt · with gas valve · conn. 50 mm ² · Consumables KIT Ø 2,4 mm
	23020200	Tig 26V · 4 mt · with gas valve · Euro connection · Consumables KIT Ø 2,4 mm NEW
 <p>AIR COOLED</p>	23020157	ExperTig 26 · 4 mt · conn. 50 mm ² · 3 Pin · Consumables KIT Ø 2,4 mm
	23020198	ExperTig 26 · 8 mt · conn. 50 mm ² · 3 Pin · Consumables KIT Ø 2,4 mm
	23020176	ExperTig 26 · 4 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm
	23020189	ExperTig 26 · 8 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm
 <p>WATER COOLED</p>	23020161	ExperTig 18 R.A. · 4 mt · conn. 50 mm ² · 3 Pin · Consumables KIT Ø 2,4 mm
	23020170	ExperTig 18 R.A. · 8 mt · conn. 50 mm ² · 3 Pin · Consumables KIT Ø 2,4 mm
	23020178	ExperTig 18 R.A. · 4 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm
	23020190	ExperTig 18 R.A. · 8 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm
	23020191	ExperTig 20 R.A. · 4 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm
	23020192	ExperTig 20 R.A. · 8 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm
 <p>UP/DOWN · WATER COOLED</p>	23020183	SureGrip SGT 18 R.A. · 4 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm
	23020184	SureGrip SGT 18 R.A. · 8 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm
	23020193	SureGrip SGT 20 R.A. · 4 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm
	23020194	SureGrip SGT 20 R.A. · 8 mt · conn. 50 mm ² · 12 Pin · Consumables KIT Ø 2,4 mm

SPARE PARTS · TIG CONSUMABLES

	23025006	Cerium tungsten electrode (grey) · Ø 1,6 mm · lots of 10 pcs
	23025015	Cerium tungsten electrode (grey) · Ø 2,4 mm · lots of 10 pcs
	23025019	Cerium tungsten electrode (grey) · Ø 3,2 mm · lots of 10 pcs
	23025007	Pure tungsten electrode (green) · Ø 1,6 mm · lots of 10 pcs
	23025016	Pure tungsten electrode (green) · Ø 2,4 mm · lots of 10 pcs
	23025020	Pure tungsten electrode (green) · Ø 3,2 mm · lots of 10 pcs
	23025004	TIG collet · Ø 1,6 mm · lots of 3 pcs
	23025013	TIG collet · Ø 2,4 mm · lots of 3 pcs
	23025017	TIG collet · Ø 3,2 mm · lots of 3 pcs
	23025005	TIG collet body · Ø 1,6 mm · lots of 3 pcs
	23025014	TIG collet body · Ø 2,4 mm · lots of 3 pcs
	23025018	TIG collet body · Ø 3,2 mm · lots of 3 pcs
	23025008	Ceramic nozzle · GR.6 · Ø 9,8 mm · lots of 5 pcs
	23025009	Ceramic nozzle · GR.8 · Ø 12,7 mm · lots of 5 pcs

TIG TORCH CONNECTORS

	22105126	TIG torch male connector · 3 pin
	22105166	TIG torch male connector · 12 pin

PLASMA ACCESSORIES
MANUAL · HIGH PERFORMANCES


Suitable for:	PC EVO 126 H.FIT	99835032A
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EP 126 - EPD 126

6 pin · 6m	23010153	
6 pin · 12m	23010130	

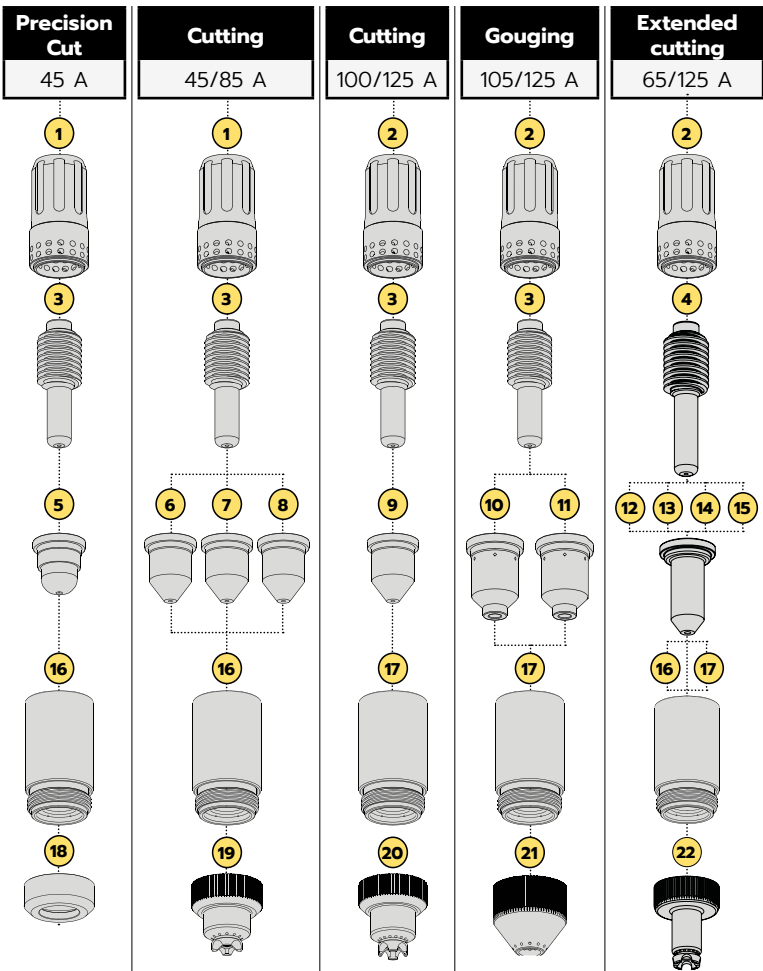
PLASMA TORCHES WITHOUT CONSUMABLES

Starter kit includes:

Electrode - Tip - Swirl ring - Retaining cap - Shield cap

STARTER KIT EP 126 · EPD 126

Starter KIT · 105 A	23015473BH	
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SPARE PARTS / CONSUMABLES

Pos.	Description	Blyster/Qty	Part number
1	Swirl ring	D 2 pcs	23015372BH
2	Swirl ring	D 2 pcs	23015373BH
3	Electrode	A 5 pcs	23015374BH
4	Electrode	A 5 pcs	23015509BH
5	Tip 45 A	A 5 pcs	23015375BH
6	Tip 45 A	A 10 pcs	23015376BH
7	Tip 65 A	A 10 pcs	23015377BH
8	Tip 85 A	A 10 pcs	23015378BH
9	Tip 105 A	A 10 pcs	23015379BH
10	Tip 65/85 A	A 5 pcs	23015413BH
11	Tip 105 A	A 5 pcs	23015414BH
12	Tip 65 A	A 5 pcs	23015510BH
13	Tip 85 A	A 5 pcs	23015511BH
14	Tip 105 A	A 5 pcs	23015512BH
15	Tip 125 A	A 5 pcs	23015513BH
16	Retaining cap 45/85 A	D 1 pc	23015443BH
17	Retaining cap 100/125 A	D 1 pc	23015444BH
18	Shield cap	D 2 pcs	23015382BH
19	Shield cap	D 2 pcs	23015383BH
20	Shield cap	D 2 pcs	23015384BH
21	Shield cap	D 2 pcs	23015416BH
22	Shield cap	D 2 pcs	23015514BH

PLASMA ACCESSORIES

MECHANIZED · HIGH PERFORMANCES



Suitable for:	PC EVO 126 HFIT	99835032A
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EPM 126

6 pin · 6m	23010154	
6 pin · 12m	23010155	

PLASMA TORCHES WITHOUT CONSUMABLES

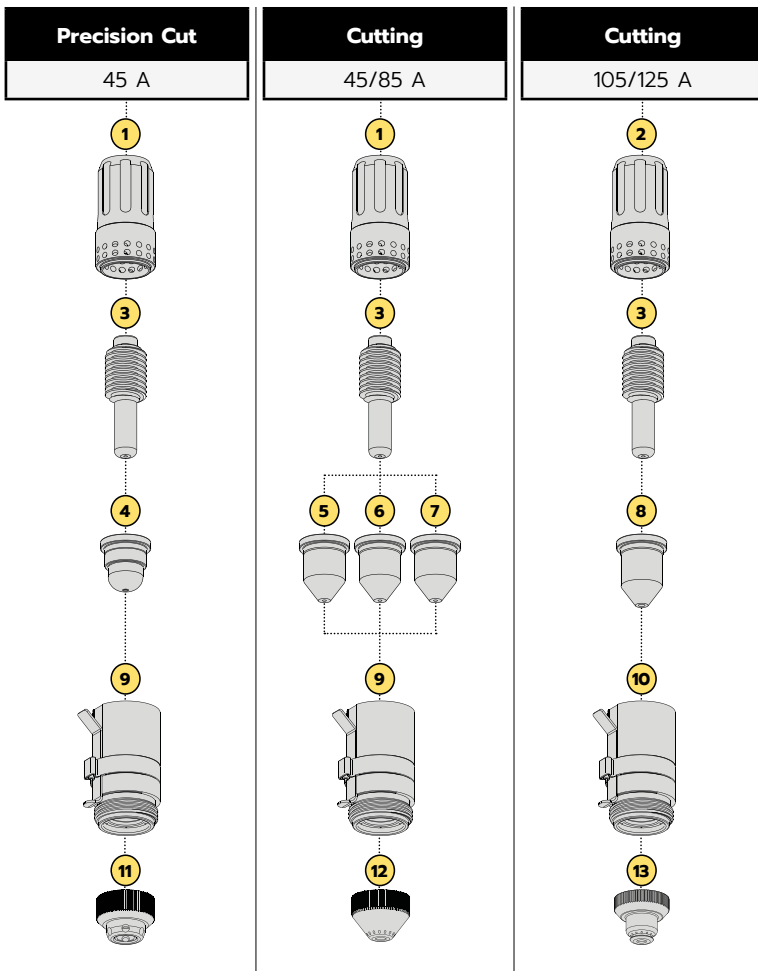


Starter kit includes:

Electrode - Tip - Swirl ring - Retaining cap - Shield cap

STARTER KITS EPM 126

Starter KIT · 105 A	23015477BH	
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SPARE PARTS / CONSUMABLES

Pos.	Description	Blyster/Qty	Part number
1	Swirl ring	D 2 pcs	23015372BH
2	Disffusore	D 2 pcs	23015373BH
3	Electrode	A 5 pcs	23015374BH
4	Tip 45 A	A 5 pcs	23015375BH
5	Tip 45 A	A 10 pcs	23015376BH
6	Tip 65 A	A 10 pcs	23015377BH
7	Tip 85 A	A 10 pcs	23015378BH
8	Tip 105 A	A 10 pcs	23015379BH
9	Retaining cap	D 1 pc	23015445BH
10	Retaining cap	D 1 pc	23015446BH
11	Shield cap	D 2 pcs	23015506BH
12	Shield cap	D 2 pcs	23015385BH
13	Shield cap	D 2 pcs	23015386BH

PLASMA ACCESSORIES

MANUALE



PLASMA TORCHES WITHOUT CONSUMABLES

Starter kit includes:

Electrode - Tip - Swirl ring - Retaining cap - Shield cap



Suitable for:

PC EVO 50.1	99830031A
PC EVO 50.3	99835040A
PC EVO 70	99835042
PC EVO 100	99835043

EP 105

6 pin · 6 mt

23010162

STARTER KIT EP 105

Starter KIT · 70 A

23015563BH

Starter KIT · 105 A

23015564BH

SPARE PARTS / CONSUMABLES

Contact Cutting 20/70 A



Contact Cutting 85-105 A



Gouging 20-70 A



Gouging 85-105 A



Extendend 20-70 A



Extended 85-105 A



Pos.	Description	Blyster/Qty	Part number
1	Electrode	A 10 pcs	23015354BH
2	Electrode	A 5 pcs	23015361BH
3	Swirl ring	D 2 pcs	23015355BH
4	Swirl ring	A 2 pcs	23015517BH
5	Tip 20/70 A	A 10 pcs	23015357BH
6	Tip 85/105 A	A 10 pcs	23015519BH
7	Tip 20/70 A	A 10 pcs	23015411BH
8	Tip 85/105 A	A 10 pcs	23015567BH
9	Tip 20/70 A	F 5 pcs	23015363BH
10	Tip 85/105 A	A 5 pcs	23015568BH
11	Retaining cap 20/70 A	D 1 pc	23015358BH
12	Retaining cap 85/105 A	D 1 pc	23015565BH
13	Shield cap	D 2 pcs	23015359BH
14	Shield cap	D 3 pcs	23015524BH
15	Shield cap	D 2 pcs	23015412BH
16	Shield cap	D 2 pcs	23015364BH
17	Shield cap	D 3 pcs	23015569BH

PLASMA ACCESSORIES

MECCANICA



PLASMA TORCHES WITHOUT CONSUMABLES

Starter kit includes:

Electrode - Tip - Swirl ring - Retaining cap - Shield cap



Suitable for:

PC EVO 50.1	99830031A
PC EVO 50.3	99835040A
PC EVO 70	99835042
PC EVO 100	99835043

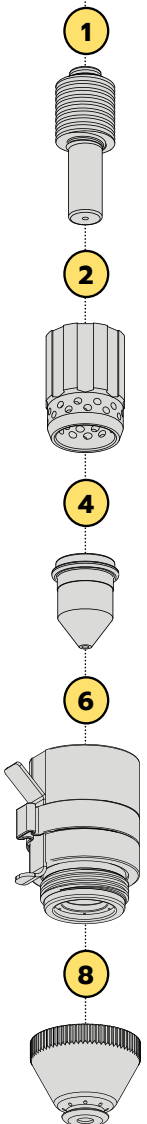
EPM 105

6 pin · 6 mt	23010163
6 pin · 12 mt	23010178

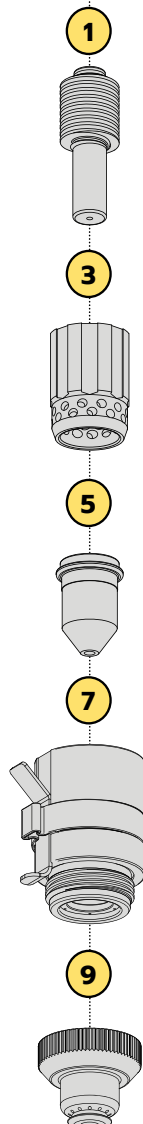
STARTER KIT EPM 105

Starter KIT · 70 A	23015566BH
Starter KIT · 105 A	23015572BH

Contact Cutting 20/70 A



Contact Cutting 85-105 A



SPARE PARTS / CONSUMABLES

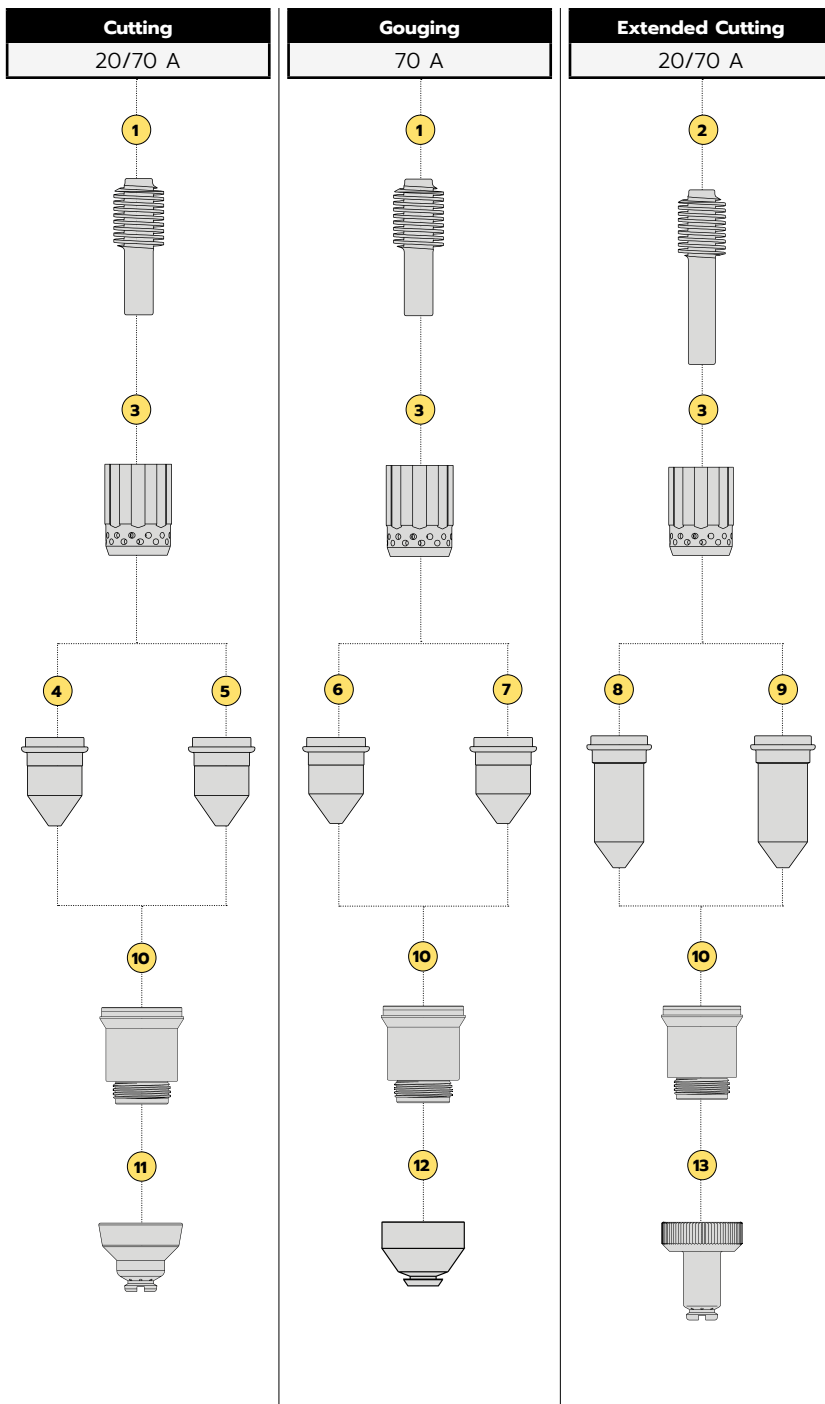
Pos.	Description	Blyster/Qty	Part number
1	Electrode	A 10 pcs	23015354BH
2	Swirl ring	D 2 pcs	23015355BH
3	Swirl ring	A 2 pcs	23015517BH
4	Tip 20/70 A	A 10 pcs	23015357BH
5	Tip 85/105 A	A 10 pcs	23015519BH
6	Retaining cap 20/70 A with voltage sensor	D 1 pc	23015570BH
7	Retaining cap 85/105 A with voltage sensor	D 1 pc	23015571BH
8	Shield cap	D 2 pcs	23015360BH
9	Shield cap	D 2 pcs	23015527BH

PLASMA ACCESSORIES
MANUAL · OUT OF PRODUCTION


Suitable for:	PC EVO 50.1 HFIT	99830031A
	PC EVO 50.3 HFIT	99835040A

H.70

45 A · 6 pin · 6 mt	23010164	
70 A · 6 pin · 6 m	23010160	



SPARE PARTS / CONSUMABLES				
Pos.	Description	Blyster/Qty	Part number	
1	Electrode	A 10 pcs	23015354BH	
2	Electrode	A 5 pcs	23015361BH	
3	Swirl ring	D 2 pcs	23015355BH	
4	Tip 20/50 A	A 10 pcs	23015356BH	
5	Tip 70 A	A 10 pcs	23015357BH	
6	Tip 45 A	A 10 pcs	23015410BH	
7	Tip 75 A	A 10 pcs	23015411BH	
8	Tip 20/50 A	F 5 pcs	23015362BH	
9	Tip 70 A	F 5 pcs	23015363BH	
10	Retaining cap	D 1 pc	23015358BH	
11	Shield cap	D 2 pcs	23015359BH	
12	Shield cap	D 2 pcs	23015412BH	
13	Shield cap	D 2 pcs	23015364BH	

PLASMA ACCESSORIES

MECHANIZED · OUT OF PRODUCTION



Suitable for:	PC EVO 50.1 HFIT	99830031A
	PC EVO 50.3 HFIT	99835040A

HTM 70

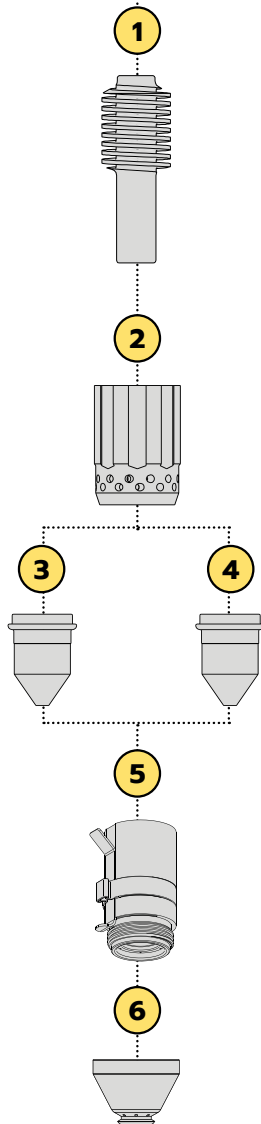
45 A · 6 pin · 6 mt	23010168	
70 A · 6 pin · 6 mt	23010165	
70 A · 6 pin · 12 mt	23010166	

Cutting

20/70 A


SPARE PARTS / CONSUMABLES

Pos.	Description	Blyster/Qty	Part number
1	Electrode	A 10 pcs	23015354BH
2	Swirl ring	D 2 pcs	23015355BH
3	Tip 20/50 A	A 10 pcs	23015356BH
4	Tip 70 A	A 10 pcs	23015357BH
5	Retaining cap with voltage sensor	D 1 pc	23015405
6	Shield cap	D 2 pcs	23015360BH




PLASMA ACCESSORIES

CIRCLE CUTTING ATTACHMENT

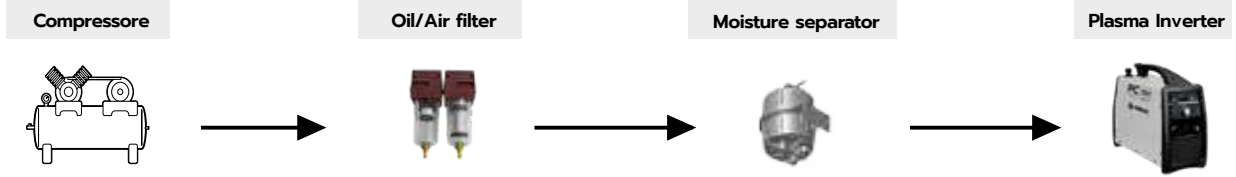
	<p>23015306</p>	<p>Circle cutting attachment</p>	<p>EP 126 EP 105</p>
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BEVEL TOOL

	<p>23015404</p>	<p>Bevel tool</p>	<p>EP 126 EP 105</p>
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AIR FILTER SYSTEM

Optional air filter system for 3ph plasma inverter cutting units














	<p>22905092</p>	<p>Moisture separator</p>	<p>All plasma range</p>
	<p>22905093K</p>	<p>Filter cartridge - 8 pcs package</p>	<p>All plasma range</p>
	<p>22905048</p>	<p>Oil/Air filter</p>	<p>All plasma range</p>

CONSUMABLES BLISTER TYPE



			
	<p>TYPE A</p>	<p>TYPE B</p>	<p>TYPE C</p>
			
	<p>TYPE D</p>	<p>TYPE E</p>	<p>TYPE F</p>

MAGNETIC HOLDERS

MAGNETIC HOLDERS			
	21905123	Arrow magnetic holder · 22 Kg	
	21905124	Arrow magnetic holder · 34 Kg	
	21905140	Magnetic holder with ON/OFF function · 40 Kg	NEW
	21905141	Adjustable magnetic holder · 12 Kg	NEW
	21905142	Adjustable magnetic holder · 15 Kg	NEW
	21905199	90° magnetic holder · 15 Kg	NEW
	21905200	Magnetic angle clamp	NEW
	21905201	Multifunction MIG pliers	NEW
	21905173	Magnetic MIG torch holder · Blue	
	21905174	Magnetic TIG torch holder · Yellow	
	21905175	Magnetic MMA torch holder · Red	

OTHER

HELVI BAGS







	21905178K	HELVI BAG M Dim. 450 x 220 x 270 mm	
	21905139K	HELVI BAG XL Dim. 540 x 225 x 250 mm	

WELDING STATION

	99900309	Welding station	
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OTHER

MERCHANDISING

	<p>77920013</p>	<p>Helvi PENS Available in different colors:  </p>	
	<p>77920015</p>	<p>Helvi T-SHIRTS color BLACK</p>	
	<p>77920016</p>	<p>Helvi SHOPPERS color BLACK</p>	
	<p>77920017</p>	<p>Helvi CAPS color BLACK</p>	

OTHER

KIT RIVENDITORI

	<p>99900181K</p>	<p>Metallic product display 1950x785x540 mm</p>	
	<p>99900293</p>	<p>Carton product display 1540x440x420 mm</p>	
	<p>77920025</p>	<p>ROLL UP Helvi ITALIAN • 80x200 mm</p>	
	<p>77920026</p>	<p>ROLL UP Helvi ENGLISH • 80x200 mm</p>	
	<p>77920027</p>	<p>Helvi PVC BANNER 100x200 mm</p>	

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